

NEROLAC PERMA TILE ADHESIVE CLASSIC

POLYMER MODIFIED CEMENTITIOUS TILE ADHESIVE
FOR TILES/STONES APPLIED ON FLOORS

NEROLAC PERMA

SPECIFICATION

Conforms to IS 15477:2019 TYPE I 'T'

DESCRIPTION

Nerolac Perma Tile Adhesive Classic is a polymer modified grey cement based tile adhesive for fixing high porosity tiles like ceramic, clay tiles, terracotta tiles and quarry tiles of regular size. It is suitable for horizontal surfaces, over the cementitious substrate for indoor application in dry as well as in wet areas

PRODUCT FEATURES



Strong adhesion
to various cement
based substrates



Can be used in
wet areas



Easy to apply



No hollow sound



For internal floor



PRIMARY USES

Tiles:

All type of ceramic tiles, terracotta tiles, brick, vitrified tiles, natural stones, and large format tiles. (Size \leq 300 mm x 300 mm)

Surface/Substrate:

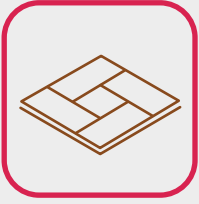
Cement based screeds, cement based plasters, concrete surface, bricks and other cementitious substrates.

Application areas:

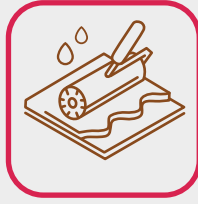
Interior floor applications, dry and wet areas, domestic and commercial applications.

APPLICATION METHOD

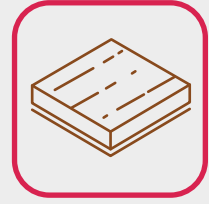
Surface preparation:



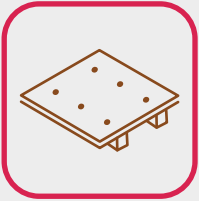
The surface must be level, cured, undamaged, compact, rigid and free from any deleterious materials.



Dampen the dry surface with water & excess water should be washed off.



New concrete slabs should be 28 days old before application which will reduce the shrinkage from tile fixing surface



Expansion joint should be provided and filled with suitable sealant.



Do not cover expansion joints with tile adhesive.

Application:

1. Mix 3.5 parts of Nerolac Perma Tile Adhesive Classic with 1 part of water by volume or adjust the water as per desired consistency.
2. Mix with a suitable mechanical stirrer at slow speed until lump free homogeneous paste is obtained.
3. Leave the mixture for 5 minutes before use.
4. Apply adhesive to the substrate with the flat side of the trowel.
5. Comb on additional adhesive with the notched side.
6. Use proper size notched trowel to ensure full bedding of the tile.
7. Tile must be fixed within 30 minutes of adhesive being applied; time can be varying depending on porosity of the substrate and atmospheric conditions.
8. Check the adhesive ribs periodically and if the skin has formed, remove the dried adhesive and apply fresh adhesive.
9. Press the tiles firmly into position with slightly twisting action, checking periodically that good contact is maintained with the back of each tile and beat it using rubber mallet to imbed tile and adjust level.
10. Leave no voids behind tiles.
11. For large size tiles or irregular surfaces, adhesive should be buttered on the backs of the tiles to ensure full adhesive contact.
12. Use suitable support along with adhesive for fixing tiles on vertical surfaces.
13. Leave adequate joints between individual wall and floor tiles using tile spacers. The joint width shall be as per the recommendation of architect / engineer.
14. Clean off surplus adhesive from the tile face and between joints.
15. Clean tools and tile work with water while adhesive is fresh.

APPLICATION PROPERTIES

PROPERTIES	RESULTS
Form	Free flowing powder
Colour	Grey
Open time, minutes (IS 15477: 2019)	30
Adjustability, minutes (IS 15477: 2019)	30
Bulk density, Kg/m ³	1493
Pot life, minutes	120 @25°C
Setting/Trafficable/Grouting time, Hrs	24
Cleaning tools	With water immediately after use

PERFORMANCE PROPERTIES AS PER IS 15477:2019

TESTING PROPERTIES	REQUIREMENT	RESULTS
Tensile adhesion at dry condition	$\geq 0.5 \text{ N/mm}^2$	0.5-0.7 N/mm ²
Tensile adhesion at wet condition	NA	NA
Shear adhesion at dry condition	$\geq 1.0 \text{ N/mm}^2$	$\geq 1.0 \text{ N/mm}^2$
Shear adhesion at wet condition	NA	NA
Shear adhesion at heat ageing	NA	NA
Slip resistance	$\leq 0.5 \text{ mm}$	$\leq 0.3-0.5 \text{ mm}$

Note: *Test results are indicative as per testing method specified in standard. Test results may vary as per substrate, site condition & testing machine etc. Actual field performance will depend on installation methods and site conditions.
 *NA - Not applicable

PRECAUTIONS

- Always add powder to water, do not add excess than the recommended.
- Never add cement and sand at site.
- Do not use on wet substrate, it should be fully cured.
- Do not use adhesive to correct surface irregularities more than 15 mm.
- Protect from direct rainfall and foot traffic for at least 24 hours.
- Leave the gap between tiles and fill it with Nerolac Perma Tile Joint Filler.
- Designer/ applicator must evaluate the use of an additional mechanical fastening system for extra security for more than 3m height (such as steel hooks fastened to the substrate).
- For all exterior or large format tile installation, mix Nerolac Perma Tile Adhesive Classic with Nerolac Perma Bond SBR 5-10% per bag.

COVERAGE

Approx. 5 - 6 m²/ 20 kg Bag at 3 mm thickness (using 6 mm x 6 mm notch)

*Coverage will vary depending on trowel notch size, type, size of tile and substrate smoothness and evenness.

PACKAGING

20 Kg and 50 kg bag

SHELF LIFE

Best before 12 months from the date of manufacture when kept in sealed pack and stored under proper conditions

EHS INFORMATION

Avoid inhalation, eye and skin contact. In case of contact wash with water and seek medical attention. Keep out of reach of children's.

DISCLAIMER

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