PRODUCT DATA SHEET   DATE 14/7/2017

1.	DESCRIPTION	: ITALIAN PIGMENTED PU WHITE GLOSSY
2.	REFERENCE NO.	: **1028475 , 1028479 , 1028476**
3.	PRODUCT TYPE	: 2K PU TYPE.
4.	COMP B	: ITALIAN PIGMENTED PU HARDENER
5	SUPPLY VISCOSITY@30°C BY F/C NO4	: 95 - 105 SEC
6	WT/10 LIT	: 12.5 ± 3 % KG
7.	MIXING RATIO WITH HARDNER	: 3 : 1 BY VOL.
8.	POT LIFE	: 3 - 4 HRS.

9. DRYING TIME

      SURFACE DRY   : 30 – 40 MINS .
      TACK FREE   : 3 - 3.5 HRS
      HARD DRY   : OVER NIGHT. (18 HRS)

10 .	RECOMMENDED THINNER	: NEROLAC WONDER WOOD PU THINNER
11.	THINNER INTAKE	: 30 – 50 % BY VOL..
12 .	APPLICATION VISCOSITY @30°C BY F/C B4	: 16 - 18 SEC.
13 .	APPLICATION	: BY SPRAYING.
14.	NUMBER OF COATS	: 2 - 3 COATS
15	FINISH	: SMOOTH AND GLOSSY
16.	SHELF LIFE	: SIX MONTHS FROM THE DATE OF MFG. UNDER NORMAL STORAGE CONDITIONS @ 30°C.

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